



A500 B/C Specification (Square & Rectangular Tubing)

ASTM A500/A500M-13 Grade B&C																		
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Convexity and Concavity	** Tolerance include allowance for convexity or concavity																	
Wall Thickness	±10% of Nominal Wall Thickness																	
Length	22' and under = -1/4" +1/2" over 22' = -1/4" +3/4"																	



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Straightness	Max(Inches) = (Length(ft) / 5) x 1/8 (Length 20ft ⇒ Max 0.50in)	
Squareness of Sides	±2° Max from square (90 degrees)	
Radius of Corners	Max 3t the nominal wall thickness	
Twist	Largest outside dimension (inches)	Max in 3ft (in)
	1-1/2 and under	0.050
	Over 1-1/2 - 2-1/2 incl	0.062
	Over 2-1/2 - 4 incl	0.075
	Over 4 - 6 incl	0.087
	Over 6 - 8 incl	0.100
	Over 8	0.112